Technological (Industrial) Risk Assessment

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Multi hazard risk assessment





Lecture Overview

- Fundamentals of technological risks
- Different methods for technological risk assessment
- Use of Geo-information for technological risk assessment various tools and the ERRIS project
- Industrial risks and land use planning Haldia case study
- Demonstration & exercises



What is an Industrial hazard?





What is an Industrial hazard?



 * A hazard originating from technological or industrial conditions, including accidents, dangerous procedures, infrastructure failures or specific human activities, that may cause loss of life, injury, illness or other health impacts, property damage, loss of livelihoods and services, social and economic disruption or environmental damage"
 (UNISDR, 2009)

Risk sources and types

Sources of Technological Risks

Types of Technological Risks

- Hazardous Industries mainly Chemical and Petrochemicals
- Chemical Warehouses and Storages
- Transportation of Hazardous Substances
- Pipelines

- Toxic Releases
- Fires
- Explosions
- Spills
- Radiation



Natural & Technological Risks.....



Bhopal Gas Tragedy(2nd and 3rd Dec, 1984)

The Bhopal Disaster of 1984 was the worst industrial Disaster in the history of the world.

Events leading to the disaster

- Accidental release of 40 metric tons of Methyl Isocyanate (MIC) from the storage tank.
- Seepage of water(500) Litres into the MIC storage tank.
- Water reacted with the escaping toxic gas and formed a deadly chemical mixture

Impact

- 15000 people died immediately and over 500,000 people suffered from injuries
- At least 200,000 people fled Bhopal during the week after the accident.
- Many died due to delayed medical treatment
- Estimates of the damage vary widely between \$350 million to as high as \$3 billion.





Enschede Fireworks Explosion (May 13, 2000)

The Enschede fireworks disaster was caused by a fire which broke out in the S.E Fireworks depot in Enschede.

Events leading to the disaster

- Fire broke out in the central warehouse storing 900 kg of fireworks
- The fire extended to two full containers placed illegally outside of the building and exploded shortly afterwards.
- A chain reaction of explosions led to the destruction of the firework bunker.

Impacts

- 22 people killed
- Almost 400 houses were reduced to their foundations and another 1,000 damaged.
- The loss was estimated at 0.5 billion euros













Source: Paul Hofstee ITC

Technological Risk Management : Country Level Regulations

Seveso II

The Seveso Directive on the major accident of certain industrial activities was adopted by the Council of the European Union in 1982 and was aimed at prevention and control of accidents involving dangerous substances and the limitation of their consequences for man and the environment.

Emergency Planning & Community Right to Know Act

EPCRA was enacted by United States Congress as the national legislation on community safety. This law was designated to help local communities protect public health, safety, and the environment from chemical hazards

Manufacture, Storage and Import of Hazardous Chemicals Amendment Rules, 1989

The Manufacture, Storage and Import of Hazardous Chemicals Rules were notified in India with the objective of prevention of major accidents arising from industrial activities and limiting the effects of such accidents both on man and on the environment





Formula used for Risk Estimation :

R = Probability X Vulnerability (Effects + Elements at Risk) X Amount



Hazard Characterization

- Type of Hazardous Chemicals Toxic, Flammable, Explosive, Corrosive
- Amount of Hazardous Chemical present at a particular time
- Type of the Storage (or Process)
- Storage / Process Parameters





Getting Information on Hazardous Chemicals

MSDS

- Material safety data sheets or "MSDSs" are information sheets on products that:
 - tells what chemicals are in the product
 - what the hazards of the chemicals are
 - how to protect yourself from the hazards

Product / Hazard Labels

- The manufacturer
- The name of the product
- a hazard warning
- a list of hazardous ingredients



odorless paint thinner



ARMFUL OR FATAL IF SWALLOW COMBUSTIBLE LIQUID & VAP



Properties of Hazardous Chemicals

• A hazardous chemical is any chemical that can do harm to the human body or the environment.

Toxic Chemicals

- Toxicity depends on total intake of a chemical to body (dose) and generally measured in terms of concentrations in air
- Allowable limits are expressed in terms of "PELs" or "TLVs" or "IDLH" and is based on 8-hour average exposur or ceiling or peak levels
- Chemicals can have Chronic Toxicity or Acute Toxicity Ir risk assessment, generally we look at acute toxicity meaning doses that make you sick if you get an 'acute" o high dose all at once.
- In addition toxic chemicals can also be carcinogenic, teratogens or mutagens.





Properties of Hazardous Chemicals

Inflammable Chemicals

- The vapor of a flammable liquid ignites and causes fire or explosion - not the liquid itself.
- The flammability of a liquid depends on its physical properties:
 - Vapor Pressure
 - Flash Point
 - Limits of Flammability
 - Vapor Density



Explosives

 Substances which by themselves or in mixture with other substances can explode under certain circumstances.



Calculation of Hazard Probability

- Methodologies include:
 - Historical Accident Analysis
 - Decision Trees (Quantitative)
 - Failure Mode Effects Analysis (FMEA) studies
- Example of Typical Failure rates (US)
 - Pipelines : 1.5 X 10⁻³ / miles year
 - Double Walled Storage Tanks : 1 X 10⁻⁴ / tank year
 - Warehouse Contaniners : 1 X 10⁻³ / tank year
- Important to note that calculation of exact proability is next to impossible - objective is to get a fair estimate of the probability of a event happenning to resulting in prioritization of risks.



Accidents Statistics



Analysis shows a reduction in the proportion of accidents caused by human/organisational failures (improvement of safety mngt)





Calculation of Consequence/Effects

- Consequence or Effects modeling is used to estimate the size of a hazard zone in case of Maximum Credible Loss Scenario (MCLS) or other alternative accident scenarios.
- Is used to predict end points of a toxic release, fire or a explosion
 - Toxic Release : Distance downwind to IDLH / TLV concentrations of gas in mg/m³ or ppm
 - Fire : Intensity of radiation measuring to 5 Kw/m² which can cause second degree burns for a 40 sec exposure
 - Explosion : 1 pounds per square inch (psi) which can cause partial demolition of houses





Types of Consequence/Effects Models.....

Toxic Release

- Vapour Cloud
 Dispersion
- 2 Phase Release followed by Dispersion
- Evaporating Pools followed by Dispersion
- Run-off to soil / water

Fires

- Pool fires
- Vapour Cloud
 Fires
- Flame Jets
- Flares
- Fireballs

Explosions

- Unconfined Vapour Could Explosions
- Vented Explosions
- Condensed Phase Explosions
- Projectiles
- "Knock-on" effects

Understanding Release Scenarios.....

• Flow diagram for identifying appropriate models for liquid releases



Calculation of Endpoint Distances

Toxic Gas Dispersion

- Variety of approaches and methodologies for calculating dispersion endpoints
 - Gaussian Models
 - Box Models (dense gases)
 - 3 D models or K models
 - Computational Fluid Dynamics (CFD) models
- Gaussian models are only valid for simple cases
 - Neutrally buoyant gases (not dense, not positively buoyant)
 - Uniform flow field
 - Applicable only for wind speeds greater th
 - No obstacles, no terrain





Calculation of End-point distances

Fire and Explosion

• Hazard Zone for BLEVE : Distance to 5 KW / m2 :

$$X = \sqrt{\frac{2.2 t_{a} R H_{c} W_{f}^{0.67}}{4 \Pi \left[\frac{3.42 x 10^{6}}{t}\right]^{0.75}}}$$

R = radiative fraction of the heat of combustion (assumed to be 0.4)

ta = atmospheric transmissivity (assumed to be 1)

Hc = heat of combustion of the flammable liquid (joules/kg)

Wf = weight of flammable substance in the fireball (kg)

t = duration of the fireball in seconds (estimated from the following equations)

Hazard Zone for Vapour Cloud Explosion : Distance to 1 psi :

$$X = 17 \left(0.1 \ W_{f} \ \frac{H_{Cf}}{H_{CTNT}} \right)^{\frac{1}{3}}$$

X = distance to overpressure of 1 psi (meters) Wf = weight of flammable substance (kg) HCf = heat of combustion of flammable substance (joules/kg)

HCTNT = heat of combustion of trinitrotoluene (4.68 E+06 joules/kg)



Risk Measures

Individual Risk

Individual risk is the risk of fatality or injury to any **identifiable** (named) individual who lives within the zone impacted by a hazard, or follows a particular pattern of life, that might subject him or her to the consequences of a hazard.

Societal Risk

Societal risk is the risk of multiple fatalities or injuries in the society as a whole, and where society would have to carry the burden of a hazard causing a number of deaths, injury, financial, environmental, and other losses.



How to express risk?

- Suppose: What is the risk of flying by airplane? Is it higher than driving a car?
 - What are the risks from driving an automobile?
 - There are 15,000,000 accidents per year, 1 in 300 of which result in death, there are 250,000,000 people

Societal Risk = 15,000,000 $\frac{accidents}{year} \times \frac{1}{300} \frac{accidents}{year} = 50,000 \frac{deaths}{year}$ Individual Risk = $\frac{50,000 \ deaths / year}{250,000,000 \ people} = 2 \times 10^{-4} \frac{deaths}{person \cdot year}$ Lifetime Risk = $2 \times 10^{-4} \frac{deaths}{person \cdot year} \times 70 \ years = 0.014(1 \ in \ 70)$



Risk Evaluation

• Example F/N Curves for Fatalities





Acceptable Risk

Acceptable risk: a risk which the society or impacted individuals are prepared to accept. Actions to further reduce such risk are usually not required unless reasonably practicable measures are available at low cost in terms of money, time and effort.

Tolerable risk: a risk within a range that society can live with so as to secure certain net benefits. It is a range of risk regarded as non-negligible and needing to be kept under review and reduced further if possible.

ALARP (As Low As Reasonably Practicable) principle: Principle which states that risks, lower than the limit of tolerability, are tolerable only if risk reduction is impracticable or if its cost is grossly in disproportion (depending on the level of risk) to the improvement gained. The definition of acceptability levels is a responsibility of the national or local government in a country.

	Individual acceptable risk level
UK Health and Safety Executive	< 10-4 /year
Board	-
Iceland, Ministry for the	> 3 x 10-4 / year
Environment	
Switserland (BUWAL, Swiss agency	< 0.3x10-4 / year
for the Environment, Forests and	
Landscape)	
Hongkong (Geotechnical	Existing developments: <10 –4 / year
Engineering Office)	New developments: <10-5 /year
Netherlands	< 1.4 × 10-5/year



Acceptable risk in the Netherlands

- North and South Holland (the area with the highest concentration of population) 1 per 10,000 years
- Rest of the country at risk from sea flooding 1 per 4,000 years
- Netherlands risk acceptability criteria for technological risk :
 - Individual 10 ⁻⁵ / year
 - Societal 10 ⁻³ / N²



Figure 7.8: Safety standards with respect to flooding in the Netherlands





Industrial Risk Assessment



Purpose of Industrial Risk Assessment

- To ensure that the level of risk on which the population is exposed is not high ("is tolerable")
- To identify weak points and to contribute to the rational management of risk
- To evaluate risk reduction measures
- To compare establishments and/or other hazardous activities in order to decide which ones are the most hazardous (and therefore deserve more attention / higher priority)
- To help better understanding the risk



Industrial Risk Assessment Methods

- Index methods (DOW, MOND, ISPESL, ..., CEI)
- Rapid Ranking method
- Deterministic approach
- Consequence-based approach
- Qualitative approach
- Quantitative approach ("probabilistic" or "Risk-based")
- Semi-Quantitative approach



DOW Index Method

Purpose:

- Screening of the various units within an establishment (for prioritization reasons)
- Rough estimation of the Probable Property Damage

Principles:

- Only Fire and Explosion hazards
- Depends on the process (Unit Hazard Factor)
- Depends on the substances characteristics (Material Factor)
- Takes into consideration safety systems (credit factors)
- Provides a hazard index (F&E Index) and an estimation of the property damage (percentage of the unit likely to be damaged)



Rapid Ranking Method

Principles:

- Rough assessment of the consequences of major accidents in terms of fatalities and the relevant frequency.
- Acceptability or prioritization is considered either in terms of frequency, or in terms of fatalities, or both





Deterministic Approach

Steps:

- Prescribe technical details
- Prescribe procedures
- Check that all prescriptions have been followed

Advantage: "clear" and "easy" in application

Disadvantage:

- Cost usually increased
- "absolute" results in terms of 'safe' or 'unsafe'



Consequence based Approach

Method:

Distances corresponding to certain levels of consequences (thresholds), representing the *lethal* and of *irreversible* effects. Assessment of consequences of a small number of '<u>reference</u>' accident scenarios. Their <u>likelihood</u> is taken into consideration only implicitly.



Some examples of threshold values for different effects:

- LC1% and IDLH for toxic releases
- the thermal radiation for fire
- certain overpressure level for explosions



Qualitative Approach

- Risk matrix
- Define probability classes
- Define loss classes
- Define the combination of the two as risk classes
- Alternatively: define risk matrix with vulnerability and hazard classes





Based on the potential by taking into account elements at risk Fatalities Injuries Impact on facilities, critical services and infrastructure Property damage Business interruption Environmental/ Economic impact Probability High Events that occur more frequently than once in

Loss

		frequently than once in 10 years
e v	Moderate	Events that occur from once in 10 years to once in 100 years
	Low	Events that occur from once in 100 years to once in 1000 years
	Very Low	Events that occur less frequently than once in 1000 years

For Consequences:

- Minor
- Serious
- Very serious
- Major
- Catastrophic

- For Frequency:
 - Likely
 - Possible, but not likely
 - Unlikely
 - Very unlikely
 - Remote





Formula used for Risk Estimation :

R = Probability X Vulnerability (Effects + Elements at Risk) X Amount



Tools for Technological Risk Assessment



GIS case study using ILWIS

- Case study of AZF Factory Explosion in Toulouse - France
- The disaster occured on the 21 th of September 2001, when a fertiliser factory containing ammonium nitrate storage facilities exploded.
- The factory employed 470 persons and was located 3 km from the center of Toulouse
- 30 people were killed
- 2500 persons were injured
- 30000 Buildings were damaged within a radius of 1500 meters (1/3 heavily)
- Financial consequences amounts 2.5
 billion €







Overlay of Hazard Zones on Map

- Creation of point map for the "AZF Plant";
- Calculation of radial distances of Haz Zone A & B using Distance Calculation Option;
- Generation of two raster maps for the respective Haz zones
- Overlaying of maps on the Toulouse image





Increase in risk over time

	1946	1970	1988	1997
Pop. Haz. Zone A	3212	7438	8016	9281
Pop. Haz. Zone B	68017	88008	92170	94517





Other Aspects of Calculating Vulnerability using GIS

- Temporal vulnerability gradual growth in population through last few decades called *'honeypot'* effect.
- Spatial vulnerability receptors in the vicinity including critical facilities, utilities, sensitive receptors (inadequate land use zoning)
- Other hazardous industries which may lead to Cascade-Domino effects





ARIPAR Project

Analysis and Control of the Industrial and Harbour Risk in the Ravenna Area (<u>Analisi e controllo dei Rischi Industriali e P</u>ortuali dell'<u>A</u>rea di <u>R</u>avenna)

Main Objective:

• To develop a methodology and the related software tool for area risk assessment.

Key Features :

- •Local Risk (Risk contour)
- Individual Risk
- •Societal Risk (I-N Histogram, F-N Curves)
- •Importance of different risk source types





ARIPAR Methodology









Geo-information for Technological Risk Assessment



Case Study Town : Haldia



West Bengal







Haldia Industrial Area

Haldia : Overview



- Haldia town has developed in a haphazard and unplanned manner;
- The land-use is mixed and varied comprising of agricultural land, residential areas, villages and slum clusters, industrial areas, forests and greenbelts, ponds, wetlands and rivers;
- Some typical land-use patterns :
 - Planned residential
 - Industrial
 - Unplanned mix of residential, agricultural and rural



Haldia: Elements at Risk



Kuchha house bordering the hazardous (MAH) industries

Large number of squatters and shanties along the canal in between hazardous industries



Passenger railway network passes through hazardous industries



Pipelines running along the roads and settlements



ERRIS Overview

Environmental Risk Reporting and Information System

ERRIS Objectives :

To formulate a voluntary system for reporting of risks and develop a spatial GIS based information system to store and make available risk related information to the stakeholders.

Key Features :

•Centralized web server based database providing spatial and other related information on hazards and vulnerability

- •Easy to access and update from remote locations
- •Security of information ensured through selective access





ERRIS





ERRIS





ERRIS





Haldia Case Study - Land use Zoning



Philosophy for Land use Zoning





Methodology for Land use Zoning





Hazardous Installations



Source: ERRIS Project



- **B. HAZARD IDENTIFICATION**
- 1. Hazardous Substance Inventory

For each Hazardous Chemical Storage furnish the following information :

	Storage Container A	Storage Container B
Chemical Description		
Chemical Substance Name		
Chemical Abstract Service (CAS) No.		
Nature (Tick Mark Appropriate)	□ Pure □ Mixture □ Solid □ Liquid □ Gas	
Function (Tick Mark Appropriate)	□ Raw Material □ Intermediate □ Product	
Concentration - if diluted with Water (%)		
Chemical inventory		
Max. Storage Volume (m ³)		
Max. Storage Quantity (in tons)		
Average Fullness (%)		
Maximum Daily Amount		
Storage Description	L	
Storage Location (Description of area within 30 words)		
Storage / Container Type		
Material of Construction		
Wall thickness		
Shape		ERRIS
Diameter (if cylindrical / spherical)		Revisionmental Rick Reporting and Information System - An Letitas Chandrar of Commerce Informer
Working Temperature		



Hazard Footprints









Hazard Zonation Maps



Table: Number of MCLS Footprints

Hazard Score	No. of MCLS Foot prints	Category
4	More than 6	Very High
3	5 - 6	High
2	3 - 4	Medium
1	Less than 3	Low







Pool Fire

VCE





Database Preparation



Building Data		
Block	А	
Plot ID	1	
Building ID	10/A/1/1	
No. of Floors	2	
Age (Years)	12	
Construction Type	RCC	
Roof Material	Concrete	
Air Tight	Yes	

_	Population	Data
	8 AM – 6 PM	6
	6 PM – 8 AM	4

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Identification

Visual Ima

Building Footprint

Field Mapping & Ouestionnaire Surve



ERRIS Geo Databas

ERRIS Hazard Mapping Module

End point Distance Calculation

Kuchha House



Thatched wall



Brick walled tiled roof



Bamboo wall

Approaches for Assessment



Mapping Unit Approach

Grid Approach



Building Vulnerability

- Different Building Parameters considered
 - Roof Material (RM)
 - Construction Type (CT)
 - Number of Stories (S)
 - Airtight Condition (AT)
- Ranks (R) assigned based on their vulnerable characteristics
- Weights (W) assigned with respect to impact of hazard on building parameters
- Individual building vulnerability assessed using MCE
- Based on estimated vulnerability, buildings categorized
 - Low
 - Medium
 - High
 - Very High

Table: Ranks assigned to different Building Characteristics

Field Mapping &

Building Footpri

Building Inv

ERRIS Geo Datab

RRIS Hazard Mapping Mod

End point Distance Calculat

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Building Characteristics	Types	Vulnerability Ranks
	Thatched	4
Roof Material	Tiles	3
	Asbestos / Tin	2
	RCC	1
	Kuchha	4
Construction Type	Brick Walled	3
	RCC	1
	Three / Four	4
Number of Stories	Two	2
	One	1
Air Tight Conditions	No	4
	Yes	1

Table: Weights assigned for different hazards

Building Characteristics	Pool Fire	VCE	BLEVE	Toxic Release
Roof Material	0.5	0.2	0.2	0.1
Construction Type	0.3	0.4	0.4	0.1
Number of Stories	0.1	0.3	0.3	0.3
Airtight Condition	0.1	0.1	0.1	0.5



Building Vulnerability = [W of RM*(R of RM)]+[W of CT*(R of CT)]+ [W of S*(R of S)]+[W of AT*(R of AT)]



Using MCE, building vulnerability and population (inside) combined together to assess vulnerability of Mapping Unit or Grid

Table: Criteria for Vulnerability Assessment based on a Grid Approach

Vulnerability Score	Vulnerability Criteria	
4	Number of Population at a particular time is higher than 200	
4	More than 50% buildings have vulnerability score 4	
2	Number of Population at a particular time is higher than 100	
3	More than 50% buildings have vulnerability score 3 & 4	
2	Number of Population at a particular time is higher than 50	
Z	More than 50% buildings have vulnerability score 2 & 3	
1	Number of Population at a particular time is less than 50	
I	More than 50% buildings have vulnerability score 1	



Vulnerability of Mapping Units

Day Time Scenario:



Night Time Scenario:





Low

Medium

High

Toxic Release

Very High





Risk Zonation of Mapping Units



Day Time Scenario:





CONSEQUENCE





Thank you!

